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RBT18543
Job Sheet 192364



Part No: RBT18543

Job Qty: 1 pcs

Part Name: Bell 206L Field Maintenance



Part Weight: 0 lbs

Job Created: 3/21/19

Due Date: 3/28/19

Type: AOG

*OKAY TO IDENTIFY AS BELL 206L FIELD
MAINT KIT AS ORDERED BY LOUIS HAWKESBURY
MAINTENANCE KIT APR 5/19*

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG RBT18543 Rev.G IPP Rev. A 19.01.17 New issue DP Verify DD/IPP Rev. B 19.03.05 drawing revision
DP Verify DD/IPP Rev. C 19.04.01 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	Small Fab - 1	1 pcs	3/28/19		0.00	1.00	Small Fab - 1		
							Small Fab - 2		<i>MCC</i>
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
100	Small Fab - 2 - B4B	1 pcs	3/28/19		0.00	1.00	Small Fab - 2 - B4B		<i>MCC</i>
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
110	QC 5	1 pcs	3/28/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	1 pcs	3/28/19		0.00	0.00	Packaging 3 - 1 - B4B		



Container No: S169659



Part: RBT18543

Job No: 192364

Serial No/Batch: S169659

Revision: F

Inspector:

Exp Date:

Instructions:

Date: 04/04/19

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				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	3/28/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

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Part Op 95 - 1- Issue S/N. No labor cost associated with this operation.

Descriptions: **100** - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1700-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per DWG. 6-Place RBT18543-7 location placard loose in kit as per drawing sheet 2 note 7.

120 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1700-E	Case	1 Ea (1 ea)	95-Small Fab - 1	5169338
06180863	PROTO (BCF-32) CROWSFOOT INB. HYD. FILTER	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5161751
85035798	Proto Socket (J7334)	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5156145
90319A110	Safety Pin	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5150580
EE-1-901	Sling	2 Ea (2 ea)	100-Small Fab - 2 - B4B	5163119
GOEX10B	Main Rotor Pillow Block Nut Wrench	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5167305
RB23006782	Adapter, Torque Turbine Attach Lower Nut	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5142127
RB23006783	Adapter, Torque Turbine Attach Upper Nut	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5136114
RB23007638	Fuel Injector Wrench	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5145396
RB2300COMBP	Power Turbine Support Cleaning C-20, C-30, C-40 & C47	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5026355
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5016767
RB6796941-14	Starter Seal Guide	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5102695
RB6796941-18	Punch	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5103910
RB6796941-201	Puller Assembly/Starter Seal Removal Tool	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5165949
RB6796941-203	Slide Hammer Assembly	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5076664
RB6798292-BP	Hinged Wrench with 5/16 Box End Fuel Control Removal	1 pcs (1 ea)	100-Small Fab - 2 - B4B	01-41399-F-17
RBBP1425-101	Input Drive Shaft Tool (K-Flex)	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5151530
RBE-RDGS-15	50 lb Digital Scale	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5105545
RBGTMD12p	drive shaft nut & M/R pillow bolt socket	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5028566
RBIR7028	Swashplate Bearing Install and Removal Tool	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5107932
RBPA003p	T/R drive shaft bearing lube tool	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5028573
RBSC7028-P	Portable Bearing Cutter	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5061396
RBST2812-P	Portable Tri-Roller Staking Tool	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5101066-516 5472
RBT112800	Power Take Off Seal Installation Tool	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5162344
RBT18505p	T/R cross head puller-all 206 models	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5028589
RBT18506p	mast nut wrench for 206	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5028590 505 7979
RBT18524	Oil Sump Straightening Tool	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5156773
RBT18538	Pilot, Co-Pilot Seat Brace	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5163999
RBT18540	Helicopter Lifting Eye	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5159262
RBT18543-2	Bottom Foam use in case APP-1700-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5169329
RBT18543-3	Stiffener Assembly	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5169625
RBT18543-5	Top Foam use in case APP-1700-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5169333
RBT18543-7	Content & Location Placard	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5164984
RBT18546	Wrench for K-Flex Coupling	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5159883
RBT18551p	swashplate shim bolt	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5028989
RBT18560	Engine Gearbox Seal Puller	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5151743
RBT18565	Engine Bell Mouth Ratchet	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5162975
RBT18666p	main rotor restraint (206)	2 pcs (2 ea)	100-Small Fab - 2 - B4B	5028616
RBT200078	Trunnion Bearing Removal & Install Work Aid	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5159386
RBT400202	Bender Assembly	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5149402
RBT400203	Gage Assembly	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5168551
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	100-Small Fab - 2 - B4B	5145165
RB DB3188L	Drain Hose	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5157922
RB DB3225C	Free Wheeling Unit Drain Tool	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5158810
RB DB3225L	Drain Hose	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5165379
RB H4713-17	Trans. & Gear Box Drain Tool Assembly	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5159849
RB H4713-19	Trans. & Gear Box Drain Tool Hose Assembly	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5159842
RBT18543-6	Top Foam Cushion use in case APP-1700-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5169335

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148 B
146 A
145 A
150 B

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
95-Small Fab - 1	APP-1700-E	1	29	0
	06180863	1	5	0
100-Small Fab - 2 - B4B	85035798	1	3	0
	90319A110	1	99	0
	97524A032	4	381	0
	EE-1-901	2	6	0
	GOEX10B	1	9	0
	RB DB3188L	1	2	0
	RB DB3225C	1	12	0
	RB DB3225L	1	4	0
	RB H4713-17	1	1	0
	RB H4713-19	1	1	0
	RB23006782	1	3	0
	RB23006783	1	8	0
	RB23007638	1	3	0
	RB2300COMBP	1	2	0
	RB41011	1	361	0
	RB6796941-14	1	14	0
	RB6796941-18	1	7	0
	RB6796941-201	1	8	0
	RB6796941-203	1	2	0
	RB6798292-BP	1	11	0
	RBBP1425-101	1	15	0
	RBE-RDGS-15	1	2	0
	RBGTMD12p	1	4	0
	RBIR7028	1	1	0
	RBPA003p	1	4	0
	RBSC7028-P	1	4	0
	RBST2812-P	1	4	0
	RBT112800	1	29	0
	RBT18505p	1	2	0
	RBT18506p	1	1	0
	RBT18524	1	2	0
	RBT18538	1	9	0
	RBT18540	1	3	0
	RBT18543-2	1	1	0
	RBT18543-3	1	0	0
	RBT18543-5	1	1	0
	RBT18543-6	1	1	0
	RBT18543-7	1	5	0
	RBT18546	1	2	0
	RBT18551p	1	1	0
	RBT18560	1	1	0
	RBT18565	1	2	0
	RBT18666p	2	2	0
	RBT200078	1	5	0
	RBT400202	1	0	0
	RBT400203	1	2	0

Part Specifications

Specifications could not be found.

Plex 4/3/19 3:06 PM dart.leclair.mathieu